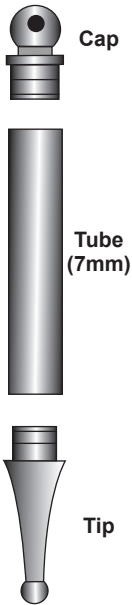


ORNAMENT KIT

Instructions

DIAGRAM A Ornament Assembly



BLANK PREPARATION

Cut your blank approximately 1/16" longer than the tube to allow for squaring with the barrel trimmer. ****NOTE:** Any size tube length will work with these kits (as long as it is 7mm) so feel free to swap out a longer length and be creative! Use a medium **drill** speed to drill the blank. Raise the bit from the wood every 1/4" to 1/2" to allow the chips to clear from the flutes of the drill bit. Don't force the drill bit; use an even pressure and let the bit do the work. After drilling the blank, sand the exterior of the brass tube to roughen its surface and use **CA glue** to glue the tube inside the blank. **Sand** or barrel trim to **square** the ends of the blank.

TURNING THE ORNAMENT

Set up your mandrel as shown in Diagram B. You will use a bushing on each end (either SLIMBUSH or PKORN2-BU). **Turn** the blank in a creative shape. (with this kit, tapering to the bushing diameter at the ends is optional). **Sand** with abrasives and **finish** with your choice of polish.

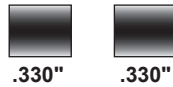
ASSEMBLY

(Line up finished parts according to Diagram A)

To avoid damage to components when assembling, use a vise with covered jaws or one of WoodTurningz' pen presses.

1. Press the Cap into the end of the tube and then do the same with the Tip.

STYLE #1 7mm Bushings



STYLE #2 PKORN2 Bushings

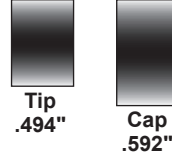


DIAGRAM B - Turning the Ornament

