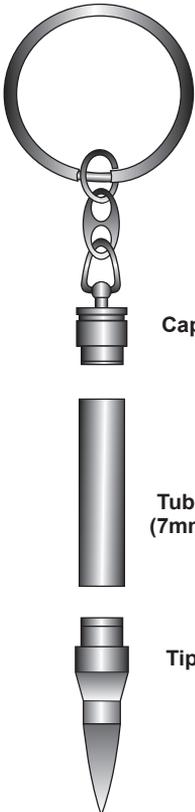


# MINI BULLET KEYCHAIN KIT

## Instructions

**DIAGRAM A**  
**Keychain**  
**Assembly**



**BLANK PREPARATION**

Cut your blank approximately 1/16" longer than the tube to allow for squaring with the barrel trimmer. **\*\*NOTE:** Any size tube length will work with these kits (as long as it is 7mm) so feel free to swap out a longer length and be creative! Use a medium **drill** speed to drill the blank. Raise the bit from the wood every 1/4" to 1/2" to allow the chips to clear from the flutes of the drill bit. Don't force the drill bit; use an even pressure and let the bit do the work. After drilling the blank, sand the exterior of the brass tube to roughen its surface and use CA **glue** to glue the tube inside the blank. **Sand** or barrel trim to **square** the ends of the blank.

**TURNING THE ORNAMENT**

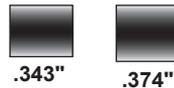
**Set up** your mandrel as shown in Diagram B. You will use a bushing on each end (PKKEYMB-BU). **Turn** the blank in a creative shape. (with this kit, tapering to the bushing diameter at the ends is optional). **Sand** with abrasives and **finish** with your choice of polish.

**ASSEMBLY**

(Line up finished parts according to Diagram A)  
*To avoid damage to components when assembling, use a vise with covered jaws or one of WoodTurningz' pen presses.*

1. Press the Cap into the end of the tube and then do the same with the Tip.

**PKKEYMB-BU**



**DIAGRAM B - Turning the Keychain**

