

PERFUME STYLUS

Instructions

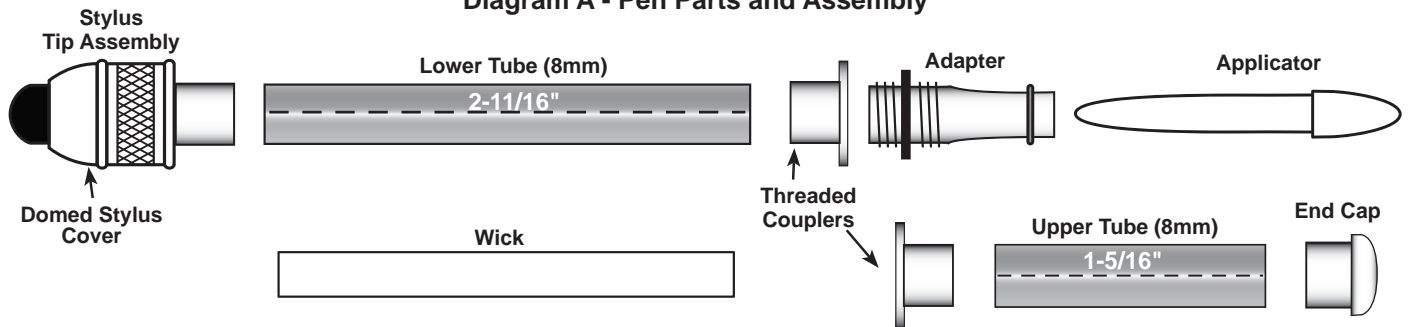
Kit Features

- Easy to turn and assemble
- Turn straight "bushing to bushing" or with whatever artistic flair you choose
- Perfume Applicator (RE-PERF5)
- Stylus Tip (RE-STY-PERF)
- Overall Length: 5"

Required Accessories & Materials

- 7mm mandrel
- 3-pc. bushing set PKPERFSTYBU
- 8mm drill bit (DB8MM)
- Glue (We recommend the thick "gel" CA glue—GTHICK2)
- Sanding and finishing supplies

Diagram A - Pen Parts and Assembly



BLANK PREPARATION

The tubes in the Perfume Stylus kit are 2-11/16" and 1-5/16" long. **Cut** your blanks approximately 1/16" longer than the tube to allow for squaring with the barrel trimmer. If using wood blanks, mark the blanks so it is easier to keep the grain running in the same direction when you place them on the mandrel for turning. Use a medium drill speed to **drill** the blanks. Raise the bit from the blank every 1/4" to 1/2" to allow the chips to clear from the flutes of the drill bit. Don't force the drill bit; use an even pressure and let the bit do the work. After drilling the blanks, **sand** the exterior of the brass tubes to roughen their surface and use CA **glue** to glue the tubes inside the blanks. Sand or barrel trim to **square** the ends of the blanks.

TURNING THE STYLUS

Set up the mandrel as shown in Diagram C. Slide the tip bushing on the mandrel followed by the lower (longer) barrel, the center bushing, the smaller barrel, and then the cap bushing. **Turn** the blanks down to the bushings, then **sand** with abrasives and **finish** with your choice of polish.

Diagram B - Bushings

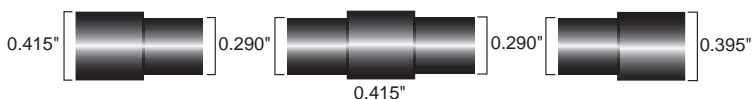
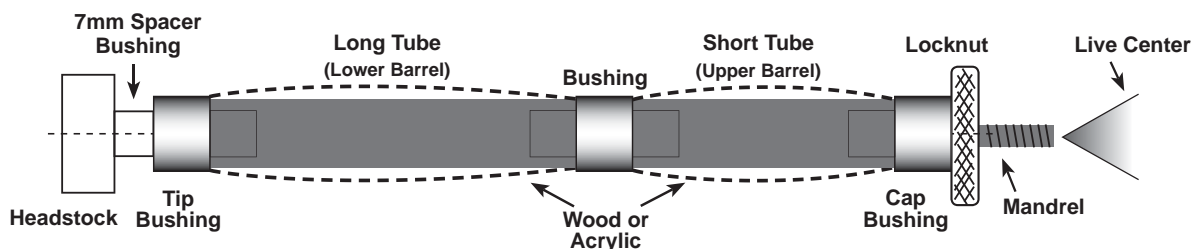


Diagram C - Turning the Pen



ASSEMBLY

(Line up finished parts according to Diagram A)
To avoid damage to components when assembling, use a vise with covered jaws or one of WoodTurningz' pen presses.

1. Press the end cap into the Upper Tube.
2. Press Threaded Coupler into other end of the Upper Tube.
3. Press other Threaded Coupler into Lower Tube.
4. To prevent damage during assembly, remove the Domed Stylus Cover & Stylus from the Stylus Tip Assembly. Press remaining parts of the Assembly into open end of the Lower tube.
5. Reassemble Stylus & Dombed Stylus Cover to the Assembly.
6. Insert Wick into the Lower Tube Assembly.
7. Thread Adapter into the Threaded Coupler of the Lower Assembly.
8. Insert Applicator Tip into Adapter.
9. Screw on Cap Assembly and your Perfume Stylus is complete.

Loading the Applicator with Perfume

- Once assembled, dip the Applicator into the perfume bottle and hold for one minute. This will allow the perfume to soak into the applicator and Wick.
- When refilling, replace with new applicator as needed.