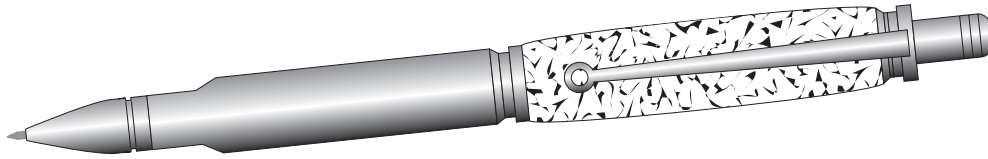


BULLET CARTRIDGE CLICK Pencil Kit



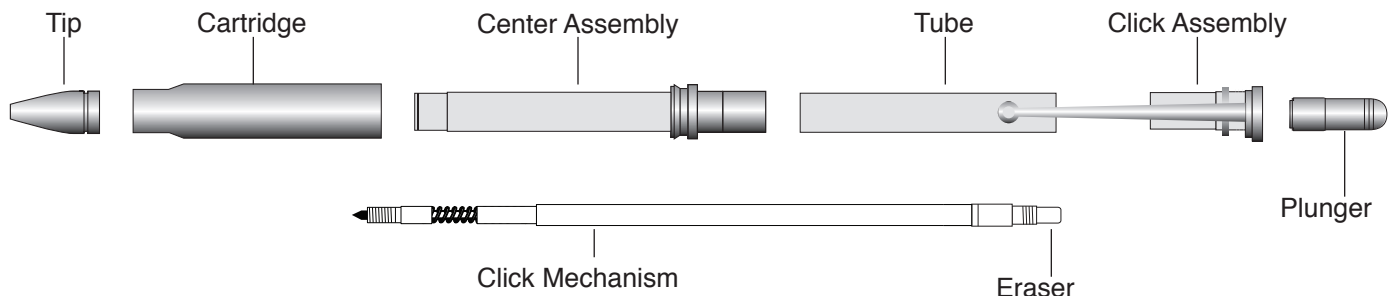
KIT FEATURES

- Replicates an actual 30-caliber shell casing
- Click-type mechanism, replace with 2mm lead.
- Bull's-Eye Clip Style
- Overall length is 5-5/8"

REQUIRED ACCESSORIES

- 7mm, Pen Mandrel
- 8mm Drill Bit #PKPARK-8mm
- 2-piece Bushing Set #PKCP2400BU
- Universal Barrel Trimmer system #PKTRIMKIT (Use 8mm Shaft)
- 2-part epoxy glue or Insta-cure (cyano acrylate) glue

DIAGRAM A • PARTS



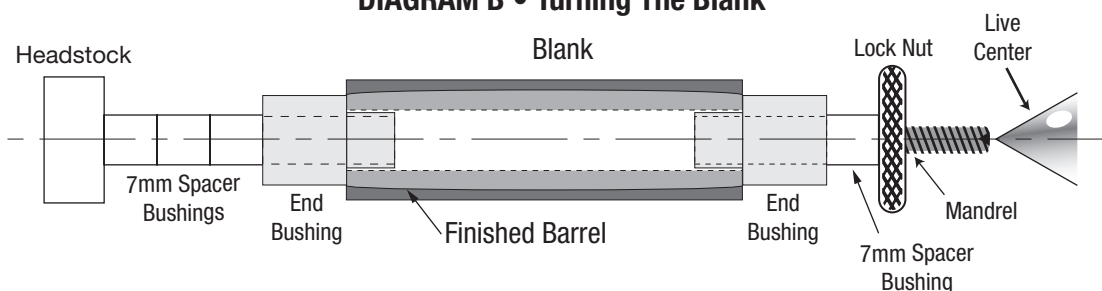
PREPARING THE BLANK

- Cut 5/8" square blank to the size of the Brass Tube. Add 1/16" to each end for squaring off.
- Drill an 8mm hole through the center of the blank.
- Apply glue to the tube and insert it into the blank with a twisting motion to spread the glue evenly. Center the tube within the blank and allow to dry.
- Use a barrel trimmer (#PKTRIMKIT) to square the ends of the blank to the brass tube.

TURNING THE BLANK

- Place spacer bushings on the mandrel. Place one end bushing on, followed by the prepared blank.
- Assemble the second end bushing. Follow with additional spacer bushings as needed.
- Thread the lock nut hand tight onto the mandrel. Do not overtighten, it could damage the mandrel.
- Bring tailstock snug to the mandrel and lock it into place. Tighten the lock nut for turning.
- Using sharp tools, turn the blank down and sand it to the size of the end bushings.
- Finish the blank with your choice of polish.

DIAGRAM B • Turning The Blank



ASSEMBLY

- Line up the pen parts according to DIAGRAM C.
- Press the clip assembly into either end of the barrel.
- Press the center assembly into the opposite end of the barrel.
- Screw the plunger over the eraser and slide the pencil mechanism through the hole at the upper end.
- Slide the cartridge over the center assembly.
- Push the mechanism down and screw the tip end over the exposed thread at the bottom.
- Click on the plunger to advance the lead. Press on the plunger, hold and push in the lead to retract.
- To use the eraser, just unscrew the plunger.
- To replace the lead, pull the plunger/eraser off and drop a new lead in, replace plunger/eraser and click until exposed.

DIAGRAM C • ASSEMBLY

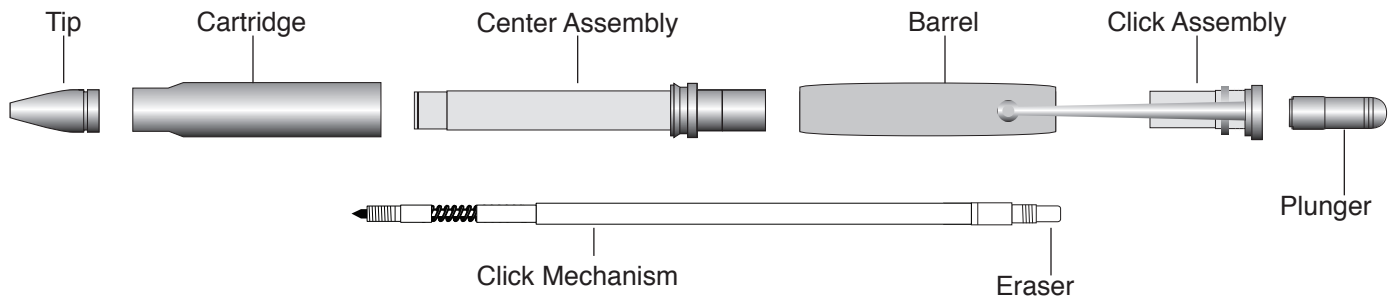


DIAGRAM D • PKCP2400BU

