

# Shaving Brush Project

## Instructions for brushes with 21mm dia base.

The brush can be mounted in the handle either directly or using a the decor cup insert.

### Required Assesories

- Shaving brush knot #PKRABRX
- Wood blank 2" x 2" x 2-1/2"
- Bottle Stopper Chuck #PK-BSI-MJ
- 11/32" drill bit #PK-1132\*
- \*Optional: tap set #BSTAPSET works best for acrylic.
- 21.3mm Forstner bit (if not using decor cup) #PKRA213
- 7/8 dia Forstner then bit (if using decor cup) #FB78
- Decor Cup (optional) #PKRACUP

Brush shown with optional stand & decor cup



Diagram 1 - Without Decor Cup

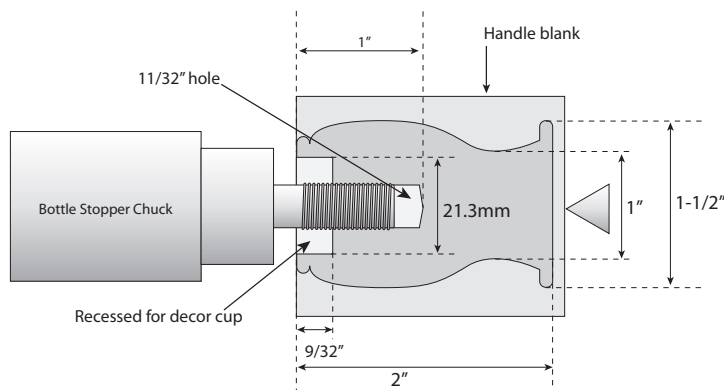
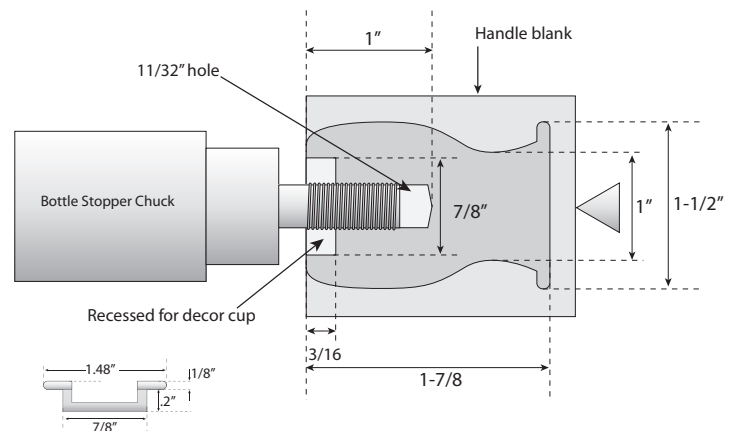


Diagram 2 - With Decor Cup



## Turning the Blanks

- Without decor cup drill a 21.3mm hole (with #PKRA213) 9/32" deep in the center of the blank. (See dia.1)
- When using the decor cup insert - drill a 7/8" dia. hole (#FB78), 3/16" deep. (See dia. 2)
- Use a 11/32" bit (#PK-1132), continue to bore through the original hole to 1" deep\*.
- Mount the bottle stopper chuck on the lathe, screw on the handle blank. Bring the tailstock in for support.
- Turn the wood down according to the diagram or a profile of your choice. Finish with a water proof sealer of your choice.
- If using a stand, test to make sure the base of the handle will fit on the stand.
- Remove the finished handle, glue the brush, into the handle recess. If using the decor cup, glue in the cup and the brush.

\*Optional: tap set #BSTAPSET works best for acrylic.

Diagram 3  
Brush

